



Product Data Sheet & General Processing Conditions

RTP 200.5 FR
Nylon 6/6 (PA)
Glass Fiber
Flame Retardant
UL94 V-0


The RTP series of flame retardant, glass fiber reinforced nylon materials are designed to provide the optimal balance of strength, electrical and ignition resistance properties while exhibiting excellent processing characteristics. RTP 200.5 FR possesses UL94 V-0 certification, as well as a complete range of UL94 electrical ratings and RTI assignment required for many EEE applications.

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Primary Additive	5 %	5 %	
Specific Gravity	1.46	1.46	D 792
Molding Shrinkage			
1/8 in (3.2 mm) section	0.0080 - 0.0120 in/in	0.80 - 1.20 %	D 955
Water Absorption, 24 hrs @ 23°C	0.850 %	0.850 %	D 570

MECHANICAL

Impact Strength, Izod			
notched 1/8 in (3.2 mm) section	0.7 ft-lbs/in	37 J/m	D 256
unnotched 1/8 in (3.2 mm) section	7.0 ft-lbs/in	374 J/m	D 4812
Tensile Strength	10000 psi	69 MPa	D 638
Tensile Elongation	3.0 - 5.0 %	3.0 - 5.0 %	D 638
Tensile Modulus	0.70 x 10 ⁶ psi	4826 MPa	D 638
Flexural Strength	18500 psi	128 MPa	D 790
Flexural Modulus	0.55 x 10 ⁶ psi	3792 MPa	D 790
Hardness			
Rockwell, R	115	115	D 785

ELECTRICAL

Volume Resistivity	> 1E14 ohm.cm	> 1E14 ohm.cm	D 257
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THERMAL

Deflection Temperature			
@ 264 psi (1820 kPa)	380 °F	193 °C	D 648
@ 66 psi (455 kPa)	420 °F	216 °C	D 648
Ignition Resistance*			
Flammability	V-0 @ 1/16 in	V-0 @ 1.5 mm	UL94
Limiting Oxygen Index	34.0 %	34.00 %	D 2863

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

* This rating is not intended to reflect hazards of this or any other material under actual fire conditions.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	10000 - 18000 psi	69 - 124 MPa
Melt Temperature	530 - 570 °F	277 - 299 °C
Mold Temperature	150 - 225 °F	66 - 107 °C
Drying	4 hrs @ 175 °F	4 hrs @ 79 °C

Moisture Content
Dew Point

0.20 %
0 °F

0.20 %
-18 °C

PROCESSING NOTES

Desiccant Type Dryer Required.